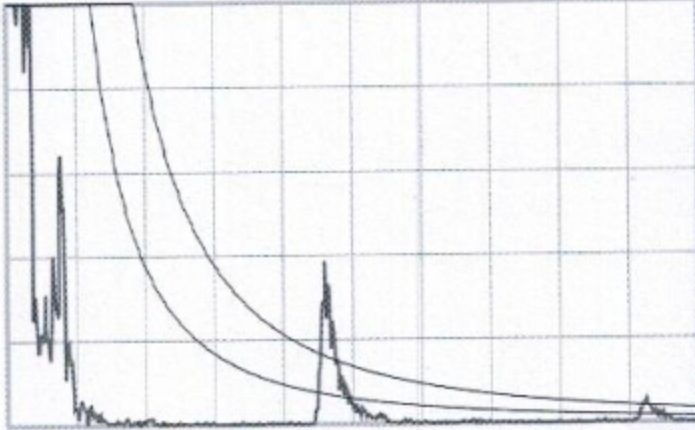


Ultrasonic inspection of damage report

超声波探伤报告

Report No. : 报告编号: 2017-1		Print time: 报告打印时间: 2017-04-23 00:00:26	
Damage No. : 缺陷编号: 1		Damage storage time: 缺陷存储时间: 2017-04-23 00:00:47	
Machine model : 仪器型号: TS2008D-B01A-A	Detector type 探头类型: 单直	Sonic velocity of material : 材料声速: 5921.90	
Machine No. : 仪器编号: 1	Nominal frequency: 标称频率: 2.5	Surface compensation: 表面补偿: 0.0	
Casting name: 791 plate hammer 工件名称: 791板锤	Nominal K value: 标称K值: 0.00	Judge deviation: 判废偏移: -4.0	
Casting No. : 工件编号: HAZ791-1	Crystal size: 晶体尺寸: 14.00	Quantitative deviation: 定量偏移: -10.0	
criterion of detection : 检测标准: JB4730-9	Forward position of detector: 探头前沿: 0.0	Length deviation 测长偏移: -16.0	
Damage curve and parameter: 缺陷波形及参数:		Damage depth 缺陷深度(Y): 92.63	
		Damage Level 缺陷水平(X): 0.00	
		Damage amplitude 缺陷波幅(%): 38.8%	
		Damage equivalent 缺陷当量: 4.66	
		Current gain 当前增益: 34.9	
		Current sound path 当前声程: 200.00	
		Suggestion 处理意见:	
Class of damage: 缺陷等级:		Result : qualified 评定结果: 合格	
Inspector: 探伤人员: 杨杰		Responsible: 责任人员:	

Unit of inspection:
检测单位: